## **GAS GENERATOR SET**





Image shown may not reflect actual package

# LOW ENERGY FUEL CONTINUOUS 1600 ekW / 2000 kVA 60 HZ 1200 RPM 480 VOLTS

Caterpillar is leading the power generation marketplace with Power Solutions engineered to deliver unmatched flexibility, expandability, reliability and cost-effectiveness.

#### **BENEFITS**

#### **EMISSIONS**

 Meets most worldwide emissions requirements down to .5 g/bhp-hr NO<sub>x</sub> level without aftertreatment

#### **FULL RANGE OF ATTACHMENTS**

- Wide range of bolt-on system expansion attachments, factory designed and tested
- Flexible packaging options for easy and cost effective installation

#### **PROVEN SYSTEM**

- · Fully protype tested
- Field proven in a wide range of applications worldwide
- · Certified torsional vibration analysis available

#### **WORLDWIDE PRODUCT SUPPORT**

- Cat<sup>®</sup> dealers provide extensive post sales support including maintenance and repair agreement
- Cat dealers have over 1,600 dealer branch stores operating in 200 countries
- Cat<sup>®</sup> S•O•S <sup>SM</sup> program cost effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by-products

#### **CAT G3520C GAS ENGINE**

- Robust high speed diesel block design provides prolonged life and lower owning operating costs
- Designed for maximum performance on low pressure gaseous fuel supply
- Simple open chamber combustion system for reliability and fuel flexibility
- Leading edge technology in ignition system and air/fuel ratio control for lower emission and engine efficiency
- One electronic control module handles all engine functions: ignition, governing, air/fuel ratio control and engine protection

#### **CAT SR4B GENERATOR**

- Designed to match performance and output characteristics of Cat gas engines
- Industry leading mechanical and electrical design
- High efficiency

## **CAT EMCP II+ CONTROL PANEL**

- Simple user friendly interface and navigation
- · Digital monitoring, metering and protection setting
- Fully-featured power metering and protective relaying
- UL 508A Listed
- · Remote control and monitor capability options

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## **FACTORY INSTALLED STANDARD & OPTIONAL EQUIPMENT**

Gas Engine Control   Fuel/air ratio control;   Start/stop logic: gas purge cycle, staged shutdown;   Engine Protection System: detonation sensitive timing, high exhaust temperature shutdown;   Governor: Transient richening and turbo bypass control;   Ignition.   Air Inlet   Two element, single-stage air cleaner with enclosure and service indicator   EMCP II+   Local alarm module; Remote annuciator;	
Engine Protection System: detonation sensitive timing, high exhaust temperature shutdown; Governor: Transient richening and turbo bypass control; Ignition.  Air Inlet Two element, single-stage air cleaner with enclosure and service indicator  Control Panel EMCP II+ Local alarm module; Remote annuciator;	
Engine Protection System: detonation sensitive timing, high exhaust temperature shutdown; Governor: Transient richening and turbo bypass control; Ignition.  Air Inlet Two element, single-stage air cleaner with enclosure and service indicator  Control Panel EMCP II+ Local alarm module; Remote annuciator;	
high exhaust temperature shutdown; Governor: Transient richening and turbo bypass control; Ignition.  Air Inlet Two element, single-stage air cleaner with enclosure and service indicator  Control Panel EMCP II+ Local alarm module; Remote annuciator;	
Ignition.  Air Inlet  Two element, single-stage air cleaner with enclosure and service indicator  Control Panel  Ignition.  Air cleaner with precleaner; Mounting stand service indicator  Local alarm module; Remote annuciator;	
Air Inlet  Two element, single-stage air cleaner with enclosure and service indicator  Control Panel  Two element, single-stage air cleaner with enclosure and service indicator  Local alarm module; Remote annuciator;	
service indicator  Control Panel EMCP II+ Local alarm module; Remote annuciator;	
Control Panel EMCP II+ Local alarm module; Remote annuciator;	
Communications Module (PL1000T, PL1000E)	
Synchronizing module; Engine failure relay	
Cooling Engine driven water pumps for jacket water and aftercooler; Coolant level drain line with valves, fan with guard	;
Jacket water and SCAC thermostats; Inlet/Outlet connections.	
ANSI/DN customer flange connections for JW inlet and outlet	
Cat flanges on SCAC circuit	
<b>Exhaust</b> Dry exhaust manifolds, insulated and shielded; Flange; Exhaust expander; Elbow; Flexible fitting;	
Center section cooled turbocharger with Cat flanged outlet;  Muffler and spark-arresting muffler with companion	n
Individual exhaust port and turbocharger outlet wired to flanges.	
Integrated Temperature Sensing Module (ITSM) with GECM	
providing alarms and shutdowns.	
Fuel Electronic fuel metering valve; Fuel filter;	
Throttle plate, 24V DC actuator, controlled by GECM;  Gas pressure regulator;	
Fuel system is sized for 10.8 to 25.6 MJ/Nm³ (275 to 650 Gas shutoff valve, 24V, ETR (Energized-To-Run)	
Btu/cu ft) dry pipeline natural gas with pressure of 10.0 to 34.5	
kPa (1.5 to 5 psi) to the engine fuel control valve.	
Generator SR4B generator, includes: Medium and high voltage generators and attachm	ents;
Cat Digital Voltage Regulator (Cat DVR) with 3-phase Low voltage extension box; Cable access box;	
sensing and KVAR/PF control; Reactive droop; Air filter for generator; Bearing temperature detection	ors;
Bus bar connections; Winding temperature detectors; Manual voltage control; European bus bar.	
Anti-condensation space heater.	
Governing Electronic speed governor as part of GECM; Woodward load sharing module	
Electronically-controlled 24V DC actuator connected to	
throttle shaft.	
Ignition Electronic Ignition System controlled by GECM;	
Individual cylinder Detonation Sensitive Timing (DST)	
Lubrication         Lubricating oil; Gear type lube oil pump; Oil filter, filler and dipstick;         Oil level regualtor; Prelube pump;	
Integral lube oil cooler; Oil drain valve; Crankcase breather. Positive crankcase ventilation system	
Mounting 330 mm structural steel base (for low and medium voltage units);	
Spring-type anti-vibration mounts (shipped loose)	
Starting / Charging   24V starting motors; Battery with cables and rack (shipped loose); Charging alternator; Battery charger;	
Battery disconnect switch; Oversized battery; Lacket water heater;	
60A, 24V charging alternator (standard on 60Hz 1800rpm only)	
General Paint Caterpillar Yellow except rails & radiators; Crankcase explosion relief valve;	
Damper guard. Engine barring group;	
Operation and Maintenance Manuals; Parts Book. EEC D.O.I and other certifications	

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#### **SPECIFICATIONS**

#### **CAT GAS ENGINE** G3520C SCAC 4-stroke-cycle watercooled gas engine Number of Cylinders -----V20 Bore --- mm (in) -----170 (6.7) Stroke --- mm (in) -----190 (7.5) Displacement --- L (cu in) -----86.3 (5266) Compression Ratio -----11.3:1 Aspiration ----- Turbocharged Separate Circuit Aftercooled Cooling Type ----- Two stage aftercooler, JW + O/C + A/C 1 combined Fuel System ----- Low Pressure Governor Type ------ Electronic (ADEM ™ III)

#### **CAT SR4B GENERATOR**

Frame size	868
Excitation	Permanent Magnet
Pitch	0.75
Number of poles	- 6
Number of bearings	- 2
Number of leads	- 6
Insulation	
IP rating	Drip proof IP22
Alignment	<ul> <li>Pilot shaft</li> </ul>
Overspeed capability % of rated	125%
Waveform deviation line to line, no load	less than 3.0%
Paralleling kit droop transformer	
Voltage regulator	Cat DVR
Voltage level adjustment	- +/- 5.0%
Voltage regulation, steady state	+/- 0.5%
Voltage regulation with 3% speed change	- +/- 0.5%
Telephone Influence Factor (TIF)	less than 50

#### Consult your Cat dealer for available voltage

#### **CAT EMCPII+ CONTROL PANEL**

- Power by 24 volts DC
- NEMA 12, IP44 dust-proof enclosure
- Lockable hinged door
- Single-location customer connection
- · Auto start/stop control switch
- Voltage adjustment potentiomenter
- True RMS AC metering, 3 phase
- · Purge cycle and staged shutdown logic
- Digital indication for:

RPM

Operating hours

Oil pressure

Coolant temperature

DC voltage

L-L volts, L-N volts, phase amps, Hz, ekW, kVA, kVAR, kWhr, %kW, pf

System diagnostic codes

Shutdown with indicating lights;

Low oil pressure

High coolant temperature

High oil temperature

Overspeed

Overcrank

Emergency stop

High inlet air temperature (for TA engine only) Detonation sensitive timing (for LE engine only)

• Programmable protective relaying functions:

Under / Over voltage

Under / Over frequency

Overcurrent

Reverse power

- Spare indicator LEDs
- · Spare alarm/shutdown inputs

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## **TECHNICAL DATA**

G3520C Gas Generator Set (1)	DM 5859		DM 5860			
Emission level (NO <sub>x</sub> )	mg/Nm <sup>3</sup>	g/bhp-hr	440	1.0	220	0.5
Aftercooler SCAC (Stage 2)	Deg C	Deg F	54	130	54	130
Package Performance		_				
Power Rating @ 0.8 pf (w/ 2 water pumps and w/o fan)	ekW Co	ontinuous	1	600	10	600
Power Rating @ 0.8 pf (w/ 2 water pumps and w/o fan)	kVA Co	ontinuous	2	000	2	000
Power Rating @ 1.0 pf (w/ 2 water pumps and w/o fan)	ekW Co	ontinuous	1	613	10	613
Electric Efficiency @ 1.0 pf (ISO 3046/1) (2)	%		39.7%		38.9%	
Mechanical Power (w/ 2 water pumps and w/o fan)	bkW	bhp	1665	2233	1665	2233
Fuel Consumption (3)						
100% load w/o fan	Nm³/hr	scf/hr	812	30 390	832	31 115
75% load w/o fan	Nm³/hr	scf/hr	639	23 898	647	24 214
50% load w/o fan	Nm³/hr	scf/hr	435	16 236	461	17 247
Altitude Capability (4)						
At 25 Deg C (77 Deg F) ambient, above sea level	М	ft	880	2888	420	1378
Cooling System						
Ambient air temperature	Deg C	Deg F	25	77	25	77
Jacket water temperature ( Maximum outlet )	Deg C	Deg F	110	230	110	230
Exhaust System						
Combustion air inlet flow rate	Nm³/min	SCFM	112	4317	117	4512
Exhaust stack gas temperature	Deg C	Deg F	488	910	481	898
Exhaust gas flow rate	Nm³/min	CFM	121	12 063	127	12 476
Exhaust flange size ( internal diameter )	mm	in	360	14	360	14
Heat Rejection (5)						
Heat rejection to jacket water & oil cooler & AC-Stage 1	kW	Btu/min	907	51 594	926	52 669
Heat rejection to AC - Stage 2	kW	Btu/min	153	8675	156	8895
Heat rejection to exhaust (LHV to 350 Deg F)	kW	Btu/min	994	56 564	1011	57 574
Heat rejection to exhaust (LHV to 120 Deg C)	kW	Btu/min	1176	66 938	1201	68 360
Heat rejection to atmosphere from engine	kW	Btu/min	127	7210	127	7210
Heat rejection to atmosphere from generator	kW	Btu/min	66.7	3797	66.7	3797
Generator						
Frame			868		868	
Temperature rise	Deg C	Deg F	105	221	105	221
Motor starting capability @ 30% voltage dip (6)	sk	VA	4	079	4	079
Lubrication System						
Standard sump refill with filter change	L	gal	541	143	541	143
Emissions (7)	0.3	,, ,				
NO <sub>x</sub> @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	g/bhp-hr	440	1.0	220	0.5
CO @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	g/bhp-hr	1100	2.5	1100	2.5
THC @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	g/bhp-hr	2522	5.56	2601	5.84
NMHC @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	g/bhp-hr	379	0.84	391	0.88
Exhaust O <sub>2</sub> (dry)	(	%		3.7		9

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#### **DEFINITIONS AND CONDITIONS**

(1) Continuous --- Maximum output available for an unlimited time

**Data** is based on low energy gas having a Low Heat Value (LHV) of 18 MJ/Nm<sup>3</sup> (456 Btu/ft<sup>3</sup>) and 135 Cat Methane Number. For values in excess of altitude, ambient temperature, inlet/exhaust restriction, or different from the conditions listed, contact your Cat dealer.

- (2) **Efficiency** of standard generator is used. For higher efficiency generators, contact your local Cat dealer.
- (3) **Ratings and fuel consumption** are based on ISO3046/1 standard reference conditions of 25° C (77° F) of ambient temperature and 100 kPa (29.61 in Hg) of total barometic pressure, 30% relative humidity with 0, +5% fuel tolerance.
- (4) **Altitude** capability is based on 2.5 kPa air filter and 5.0 kPa exhaust stack restrictions.
- (5) **Heat Rejection** --- Values based on nominal data with fuel tolerence of +/-2.5% and 2.5 kPa inlet and 5.0 kPa exhaust restrictions.
- (6) Assume synchronous driver
- (7) **Emissions data** measurements are consistent with those described in EPA CFR 40 Part 89 Subpart D & E and ISO8178-1 for measuring HC, CO, PM,  $NO_x$ .

Data shown is based on steady state engine operating conditions of 25° C (77 ° F), 96.28 kPa (28.43 in Hg) and having a LHV of 456 Btu/cu and 135 Cat Methane number at 101.6 kPa (30.00 in Hg) absolute and 0°C (32°F).

Emission data shown is subject to instrumentation, measurement, facility, and engine fuel system adjustment.

CO value is nominal and representative of a new engine with < or equal to 100 hours. For not-to-exceed or site specific emissions, contact your Cat Dealer.





#### **DIMENSIONS**

Package Dimensions		
Length	6367.1 mm	250.67 in
Width	1996.5 mm	78.60 in
Height	2465.1 mm	97.05 in
Est. Shipping Weight	18 350 kg	40 455 lb

Note: Do not use for installation design. See general dimension drawings for detail. (Drawing # 267-7367)

Performance Number: DM5859, DM5860

Feature Code: 520GE38
Generator Argmt: 158-6422
Source: U.S. Sourced

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